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C45-8-2S
Job Sheet 181368



Part No: C45-8-2S

Job Qty: 1 ea

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C45-8-2 REV.5 IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/31/18	0.00	0.00	Start Up Machining-4		
100	Mill Conv	1 pcs		7/31/18	0.50	0.20	Mill Conv 2		
110	QC	1 pcs		7/31/18	0.00	0.00	QC2 Machining-5		
120	QC	1 pcs		7/31/18	0.00	0.00	QC8 Machining-5		
130	Packaging	1 pcs		7/31/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea		7/31/18	0.00	0.00	QC21		

Part Op 100 - 1-Drill hole in shaft. Shaft should be retracted when drilled. Studs facing you rotate shaft clockwise to the end of Descriptions: stroke, push shaft into solenoid then drill as per DWG sheet 2 2-Engrave S/N and/or P/N number using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
H-2553-020	Solenoid	1 Ea (1 ea)	90-Start up Operation	S083732

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	H-2553-020	1	46	0

Part Specifications

Specifications could not be found.



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Plex 7/26/18 7:34 AM Dart.lajeunesse.marie

Container No: S096540



Part: C45-8-2S

Job No: 181368

Serial No/Batch: S096540

Revision: 5

Inspector:

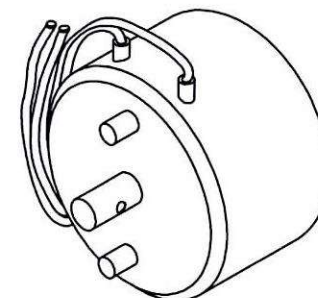
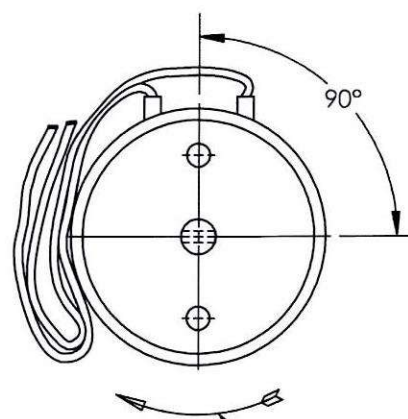
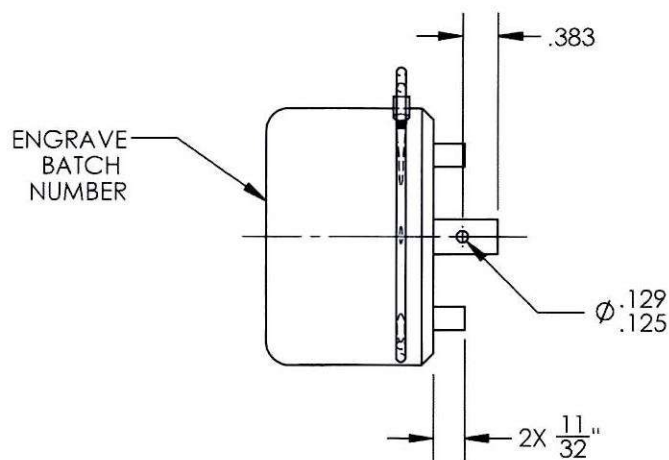
Exp Date:

Instructions:

Date: 07/26/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	14-0099	C45-8-2 S CH'D DIMENSION FROM .340 TO 11/32.	7/29/2014	JAG	GE



(C45-8-2 S)

SOLENOID

DART AEROSPACE	
TITLE SOLENOID C45-HOOK	
DWG NO. C45-8-2 S	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 5/15/1997
SHEET 2 OF 3	